













Date: Monday, 18/06/2007 1:04:55 PM  
User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RUBBER SPACER
Job Number	: 32921		
Estimate Number	: 11867		
P.O. Number	: N/A	Part Number	: D23975
This Issue	: 18/06/2007 S.O. No. : N/A	Drawing Number	: D2397 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: C
Previous Run	: N/A	Material	: N/A
Written By	:	Due Date	: 18/06/2007 Qty: 3 Um: Each
Checked & Approved By	:		
Comment	: Est. A98.12.15 New Issue DM		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	D23975	Rubber Cushions	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) Rubber Cushion Issue rubber D2397 Batch: <u>B 16919</u>			
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut and punch per Dwg D2397 using Template DT 8198 and Punch DT 8200			
3.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP			
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
			
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion 			



DESIGN	DRAWN BY	DART AEROSPACE LTD	
BW	<i>CP</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
<i>KE</i>	<i>CP</i>	D2397	SHEET 1 OF 1
DATE	TITLE		SCALE
98.12.03	RUBBER CUSHION		2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

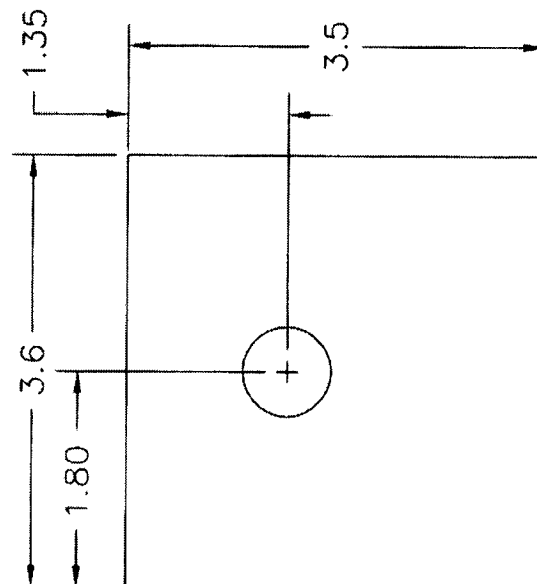
RELEASED  
98.12.14 KE

~~SUPERCEDED BY~~

UNDER REVIEW

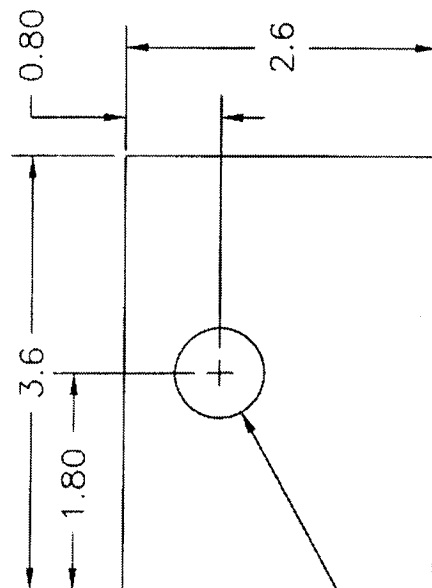
01.03.18 CP  
DESIGN OK, BUT CHECK  
WITH JB BEFORE  
MANUFACTURE

CP 09.11.09



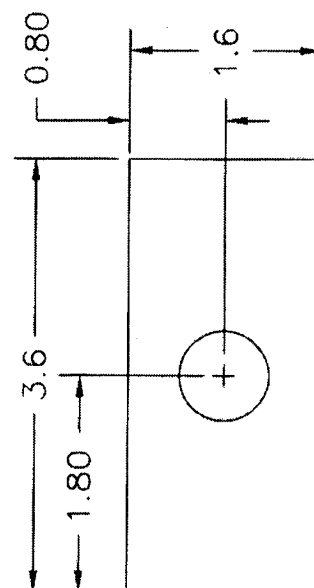
D2397-5  
CUT USING DT8198

32921  
w/o



D2397-1  
CUT USING DT8199

Ø0.75  
(TYP)



D2397-3  
CUT USING DT8199

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK  
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED